

Magboard[®] Benelux

Supplier of **ecological** Multi-purpose construction board



Cement Fiberboard



Introduction

MAGBOARD FLOOR / CEILING PANEL IS A CEMENT BONDED PARTICLE BOARD MANUFACTURED TO BS EN 634-1 AND 2.

Magboard floor / ceiling panel is a cement bonded particle board intended for both internal and external use which has very high levels of performance in the presence of moisture and has high resistance to fire.

Magboard floor / ceiling panel conforms to the European Standards EN 634-2 for cement bonded particle boards. This specifies the requirements for particle boards bonded with Ordinary Portland Cement (OPC) for use in dry, humid and exterior conditions. Magboard floor / ceiling panel is CE marked in accordance with EN 13986.

Magboard floor / ceiling panel also complies with the general requirements as listed in EN634-1 together with the requirements set out in table 1 of this standard.

Composition and Manufacture

Cement bonded particle board generally (but not exclusively) comprises wood particles bonded with ordinary Portland cement. Wood is the predominant component by volume but cement is predominant by weight. Small quantities of chemicals are added to the wet mix, one of their purposes is to accelerate cement setting.

Size

Board sizes generally available are 2400 x 1200, 2800 x 1200 and 3050 x 1220mm in thickness of 8mm to 40mm. Square edged boards are standard although other edge details are available (see EV2).

Weight

Typical density of boards are 1300 kg/m³ for example a 2400 x 1200 x 12mm board will weigh approximately 45 kilograms.

Appearance

Standard unsanded boards are generally light grey in colour with a smooth cementitious surface. Although generally smooth this should not be relied upon for decoration.

Worldwide Standards

Magboard floor / ceiling panel is sold worldwide and has gained acceptance to various country standards by meeting and in many cases exceeding the required performances in applications. Further information is available on request.

Technical assessment papers on Cement Bonded Particle Board are available from the Building Research Establishment .Who have carried out extensive research on the Generic material.

Specifications

Finishes – Magboard floor / ceiling panel board is smooth in texture and light grey in colour. It is available in two types of finish: unsanded and calibrated. Calibrated is normal production, simultaneously sanded on both sides; it is used where minimal thickness tolerance is required. Although generally smooth this should not be relied upon for decoration

Magboard floor / ceiling panel is a cement bonded particle board comprising of wood particles and cement.

Magboard floor / ceiling panel is a High Performance Panel its principal attributes are: durability, fire resistance, sound reduction, it is resistant to attack from termites, insects and fungus.

Available in a wide range of thicknesses 8mm - 40mm.

Applications:

- Wooden prefab panels of fiber cement
- Manufacturer's data panels (floor and wall, bottom panels)
- Exterior cladding (eaves, roof overhang, etc.)
- Fire-proof constructions
- Sandwich structures
- Sound-insulating constructions (air sound and impact sound)
- Unit construction



Internal, External & Other Applications

Internal

Magboard floor / ceiling panel board has advantages over other types of board materials due to its strength, workability and durability coupled with the three main attributes: fire resistance, sound reduction and moisture resistance.

Magboard floor / ceiling panel may be confidently used in wet areas. It has anti-fungal properties and so is ideal for cold storage, food processing and all areas which highlight the importance of hygiene.

Magboard floor / ceiling panel is first choice for internal walls and partitions in domestic or public buildings due to its impact resistance, fire resistance and sound reduction properties.

External

Magboard floor / ceiling panel has proven performance as an external cladding material - Magboard floor / ceiling panel has been successfully used in prefabricated panel construction - both single skin and sandwich application. Also, due to the excellent "racking" properties of Magboard floor / ceiling panel, the board may be utilised as a structural member in a composite building application.

Magboard floor / ceiling panel in an untreated state is weather resistant and will not degrade with permanent exposure, even if subjected to freeze/thaw conditions. However, in general, a surface treatment is recommended for external applications. A wide range of paint, tile and textured finishes may be used.

Health & Safety

Physical Data

Appearance & Odour:	Grey Sheet - No Odour		
Boiling Point:	NA	% Volatile by volume:	0
Vapour Pressure:	NA	Melting Point:	NA
Water Solubility%:	NA	Specific Gravity:	1.25
Evaporation Rate:	Nil	Density:	1300kg/m ³
Surface pH:	11-13		

Fire & Explosion Data

Flash Point:	NA
Extinguishing Media:	Foam, Water
Unusual Fire or Explosion Hazard:	None
Special Fire Fighting Procedures:	None
Flammability:	NA

First Aid Measures

Eye Contact: Flush eyes immediately with water or physiological saline for at least 15 minutes, then if necessary remove contact lenses and open eye widely. Seek medical advice if irritation persists.
Skin Contact: Use water to wash skin thoroughly.
Ingestion: Flush mouth and drink plenty of water.
Inhalation: Take person to an area away from product and where they can inhale plenty of fresh air. If necessary to seek medical advice take this data sheet with you to the doctor or casualty department.

Toxicological Information

Short term effects: Routes:

Eyes - Dust may cause temporary irritation and watering of the eyes.

Lungs - Dust may result in irritation of the respiratory tract.

Ingestion – Mild discomfort.

Long term effects – Prolonged inhalation of high concentrations of the dust may cause respiratory conditions.

Accidental Release Measures

Collect dust with a type H vacuum cleaner that should comply to BS 5415 as a minimum or soak with water and brush up the dust. Restrict spreading and refer to handling procedures. Make sure to use personal safety equipment.

Personal Protection

Short term effects: Routes:

Eyes - Dust may cause temporary irritation and watering of the eyes.

Lungs - Dust may result in irritation of the respiratory tract.

Ingestion – Mild discomfort.

Long term effects – Prolonged inhalation of high concentrations of the dust may cause respiratory conditions.

Handling

When drilling or cutting effective emission ventilation should be in place. The use of high speed cutting tools should be avoided unless emission ventilation (dust extraction) is in place.

Fire Measures

No special fire precautions are necessary. Firefighting equipment is not applicable.

Hazardous decomposition products – not flammable. Small quantity of carbon monoxide and carbon dioxide.

Other Information

Occupational Exposure Standard (OES)

Portland cement OES 10mg/m³ total dust 5mg/m³ respirable dust, 8 hr time weighted averages.

Cellulose OES 10mg/m³ total dust, 5mg/m³ respirable dust, 8 hr time weighted averages.

Soluble Aluminium Salts OES 2mg/m³ total inhalable dust

Processing

Machining

Magboard floor / ceiling panel is machined and processed in the same manner as resin bonded particle boards, but ensuring that tungsten carbide tipped blades are used at all times. Comprehensive tests have shown that wear on tools during the processing of Magboard floor / ceiling panel is significantly lower when compared with resin bonded board. This is due to the lack of resinification and a lower degree of heating.

Sawing Equipment

Cross cut hand saws for thicknesses up to 12mm.

Jigsaw for thicknesses up to 12mm and small work.

Portable circular saw.

Fixed saw for dimensioning (vertical or horizontal).

Type of blade.

Alternative or trapezoidal teeth.

Chart shows number of revolutions and number of teeth (Z).

Diameter mm	250	300	350	400
Panel thickness up to 12mm	Z=48	Z=60	Z=72	Z=72
Panel thickness exceeding 12mm	Z=36	Z=48	Z=54	Z=60
Number of revolutions rpm	3000/4500	3000	3000	3000/1500

Milling

Common machines with carbide-tipped tools. The higher the rpm, the better the milled edge.

Countersinking Drilling

Magboard floor / ceiling panel can be drilled using conventional portable drilling machines; high speed steel drills or tungsten carbide drills (for prolonged use) and central tip for precision drilling. Although Magboard floor / ceiling panel is a wood and cement panel it is not concrete and therefore does not require percussion drilling. The drilling speeds are the same as for chip-board panels (3000/4000 rpm).

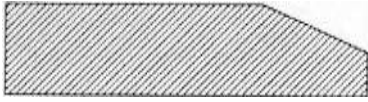
Sanding

Magboard floor / ceiling panel can be sanded using a vibrating sanding machine or belt sanding machine. Belts should be 40-80 grains; open coat structure with linear speed of 20 to 28 m/sec. When working in confined areas dust extraction equipment is recommended.

Sanding

Hand-held Orbital Sander, Hand-held Belt Sander. When used indoors, use vacuum dust extr

Edging & Jointing Detail



Minimum thickness: 12mm



Minimum thickness: 16mm



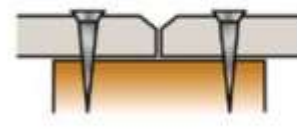
Minimum thickness: 18mm



Tongue and Groove



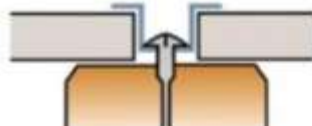
Interlocking rebated joint



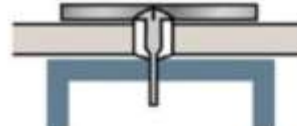
Bevel edged joint



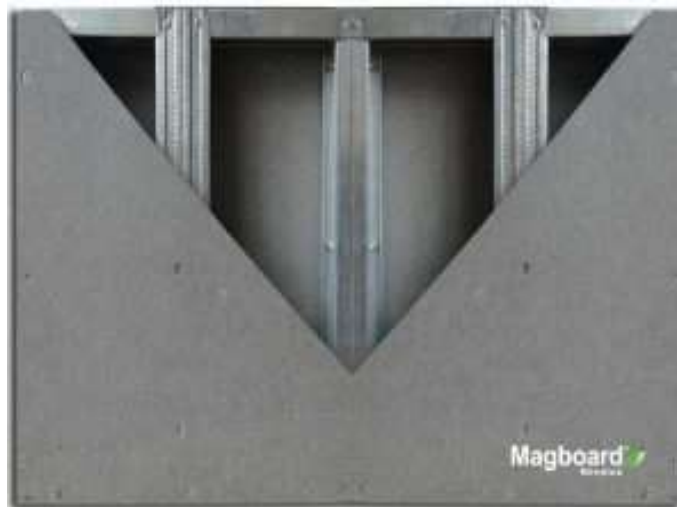
Angled edges



Joints with metal cap profile on wood frame



Fastening on metal frame with clips and anodised aluminium coverstrip



Mounting & Fixing

MOUNTING

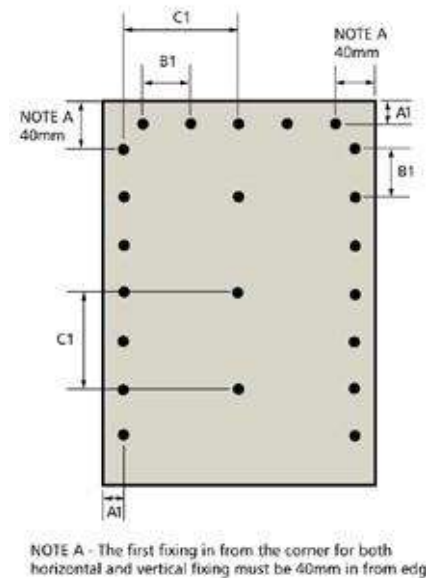
Magboard floor / ceiling panel can be fixed using nails, screws or staples and is also suitable for manual, pneumatic and powered fixing methods. The following table is a guide to fixing distances for most common applications; however, the details are not sufficient when Magboard floor / ceiling panel is to be subjected to particular structural forces such as wind suction or loading on ceiling soffits etc. In such cases further advice should be obtained.

FIXING DISTANCES

Figure 1

Board Thickness	Centres mm
mm	A A1 B1 C1
8	40 15 200 400
10 - 12	40 15 300 600
16 +	40 30 400 600

Figure 1



BOARD ARRANGEMENT

We recommend that Magboard floor / ceiling panel should be installed in brick Bond fashion as per the diagram. For further information please contact Magboard Benelux Products.

NOTE

Do not use 4 way joints.
Minimum board width should not be less than 100mm.

EXPANSION/MOVEMENT JOINTS

Magboard floor / ceiling panel can be affected by slight dimensional changes according to variation in relative humidity. Fixings and in particular the joints between the panels must allow for movement. E.g. oversize the screw hole and leave a 3-6mm gap at the joint.
Joints can be filled with Intumescent joint compound.

When Magboard floor / ceiling panel is being used as a carrier board to an insulated render system (EIFS) please contact Magboard Benelux to obtain an additional fixing instruction manual. When applying direct render to a substrate panel, Magboard Benelux recommends the use of Magboard. Please see the website or contact the sales office for details of application or product compatibility.

Bonding

Only alkali resistant adhesives should be used, suitable for Magboard floor / ceiling panel pH value of 11-13. For high-quality bonding, Magboard floor / ceiling panel with calibrated surfaces are most suitable.

For adhesive bonding by means of hot pressing, a board moisture content of no more than 6% -9% is required but this should be determined with the adhesive manufacturer. When bonding to one face of Magboard floor / ceiling panel the reverse should always be counterbalanced. For large-area adhesive bonding, some pre-testing should always be carried out in cooperation with the adhesive manufacturer.

Applications And Types Of Adhesives

Tiling Magboard floor / ceiling panel for internal walling applications should be limited to single panel applications. The type of Magboard floor / ceiling panel to be used should be factory primer/sealed. The board should be supported on all edges with support centres not exceeding 400mm. A minimum thickness of 10mm board should be used with all screw fixings at nominal 300mm centres and screw holes oversized. Without sealing the back of the boards, moisture can penetrate the board, which can result in distortion. Distortion can also take place when the back of the board dries out on one side only. For adhesive bonding to free floating floors Magboard floor / ceiling panel primed on both sides should be used, to avoid one-sided penetration of moisture which could lead to distortion. Boards with a calibrated surface can easily absorb moisture.

Full Surface Bonding of Magboard floor / ceiling panel to Each Other

Dry Rooms: Dispersion adhesive or one component reaction resin adhesives.

Wet Rooms: Double component resin adhesive polyurethane based or epoxy resin adhesive.

Bonding of Tongue & Grooved Edges

PUD 4 one pack polyurethane adhesive as supplied by Magboard Benelux Products is recommended for this application for wet or dry environments.

Full Surface Bonding of Laminates and Veneers

Magboard floor / ceiling panel is an excellent substrate for the application of decorative laminates and veneers. The sanded/calibrated finish should always be used, when bonding a decorative surface to one face the reverse of the panel must have a compensator layer applied. With timber veneers a cross band veneer is usually required.

In all instances the above operations should be carried out by experienced companies specialising in bonding techniques using the input from adhesive manufacturers for bonding to cement board material.

Note

Always consult adhesive manufacturer and laminate manufacturer for technical assistance on suitability of use. Always test a small sample of the materials before application.

Fire Performances

As a single board material, Magboard floor / ceiling panel is probably one of the most versatile flat sheet materials available when it comes to application in areas which have to be fire rated.

Magboard floor / ceiling panel's wide range of thicknesses combined with its unique quantities of:

- **Resistance to moisture**
- **Resistance to impact**
- **High acoustic performance**
- **For use internally or externally**
- **Smooth surfaces**
- **Making it a very cost effective solution for fire protection.**

Magboard floor / ceiling panel has been tested in accordance with BS 476 which is the fire test relevant to building materials and structures.

FIRE PROPAGATION. PART 6: 1981

This test measures the amount and rate of heat evolved by the material while subjected to standard heating conditions. Test results are given as an index of performance (1) which is based on three sub-indices (i_1 i_2 i_3). The higher the value of the index of performance, 1, the greater is the materials contribution to fire growth. The higher the value of sub-index, i_1 the greater the ease of ignition and flame spread.

SURFACE SPREAD OF FLAME - PART 7 : 1971

This test groups materials into class 1 to 4 in descending order of performance according to the rate at which flame spreads over their surface under standard heating conditions.

MAGBOARD FLOOR / CEILING PANEL IS CLASS 'O'

Class 'O' is not a classification identified in a British Standard test. Class 'O' is defined in Approved Document B2/3/4 as follows:

- a) Composed throughout of materials of limited combustibility, or
- b) A Class 1 material which has a fire propagation index (1) of not more than 12, and a sub-index (i_1) of not more than 6.

EUROPEAN CLASSIFICATION

European classification to EN 13501-1: B1 (B-s1 d0), (Bfl-s1 floors)

Acoustic insulation

Magboard floor / ceiling panel has a minimum density of 1300kg per M3 and therefore have superior acoustic performances when used in various elements of construction: walls, floors or ceilings.

With today's environmental considerations, protection against noise is an important criteria in the design of modern construction. Whether used in conventional construction or in component manufacture, Magboard floor / ceiling panel increases substantially the mass of the overall system.

Magboard floor / ceiling panel has been used extensively in a wide range of constructions where acoustic control is one of the important performance criteria.

** Internal linings to existing constructions to increase mass **

*Underlining to roofs in high risk noise areas -airports, etc -both in single sheet and sandwich construction **

** As one or both faces to factory finished bonded composite panels for various cladding systems **

** High performance ceiling and flooring systems **

** External sound barriers for motorways and airports **

** Soundproofing of doors, new or upgrading -application can be to one or both sides **

** Magboard floor / ceiling panel is flat and smooth and can be used in acoustic baffles in theatres, concert halls and recording studios where true sound reverberation is required **

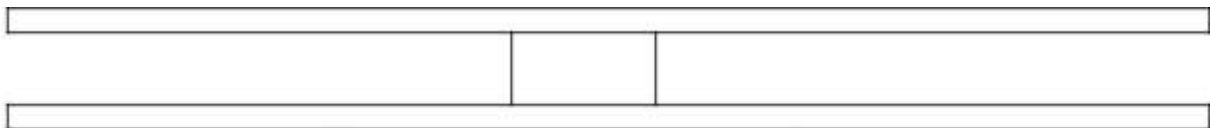
Magboard floor / ceiling panel acoustic performance based on minimum density of 1300Kg M3 by thickness

Thickness	Weight per m2 Kilos	Weighted Acoustic Insulation Value Rw dB
8	10.4	30
10	13	31
12	15.6	31
14	18.2	32
16	20.8	33
18	23.4	33

Typical examples using Magboard floor / ceiling panel in varying thicknesses in wall, floor and ceiling constructions. The performance figures given are the theoretical value, it is to be noted that it is possible to achieve these figures providing site work is carried out correctly.

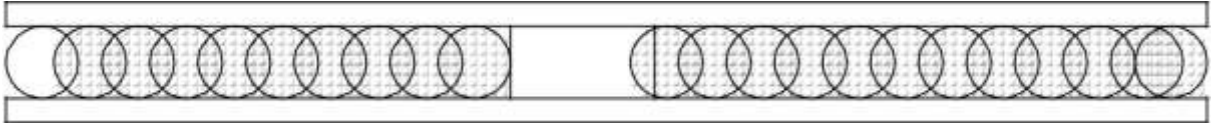
Partition Construction - Basic Details

Timber Stud - No Insulation To Cavity



Thickness of Partition	Thickness of Magboard floor / To Both Sides	Performance (dB)
95mm	10mm	40
99mm	12mm	43
107mm	16mm	45
115mm	10mm	42
119mm	12mm	45

Timber Stud - Insulation To Cavity



Insulation RWA 45 - 75mm *RWA 45 - 100mm

Thickness of Partition	Thickness of Magboard floor / To Both Sides	Performance (dB)
95mm	10mm	46
99mm	12mm	49
107mm	16mm	53
*115mm	10mm	49
*119mm	12mm	52
*127mm	16mm	55

Note: When using steel stud the dB values of the partitions are at least the same and in many cases can be 1 to 2 dB better than timber frame.

Magboard Floor/ Ceiling Panel Systems

FACTORY FINISHED HIGH PERFORMANCE FLOORING SYSTEMS

The construction industry now requires as many components as possible to be supplied in a finished form, minimising any further work on site. This particularly applies to the Modular and Volumetric construction industry where modules are of a repetitive sizing for such constructions as:

Prisons

Hospitals

Restaurants

Petrol Stations

Hotels

Magboard Benelux have developed for this market Magboard floor/ ceiling panel factory finished high performance flooring systems. Magboard floor/ ceiling panel is manufactured using Magboard floor / ceiling panel cement bonded particle board which is a high performance building material having the properties of fire resistance, moisture resistance and high acoustic performance.

FINISHED SPECIFICATION

Thickness of floor = 18mm - 20mm - 22mm - 25mm - 28mm – 30mm.

Magboard floor/ ceiling panel is available to the

following specifications: Type 001

Unsanded Magboard floor/ ceiling panel can be supplied with the standard unsanded finish with square edge or tongue and groove applied to two or four edges. Care must be taken when using this specification as there will be a thickness tolerance of up to + - 1.5mm.

Note: This range can also be supplied with a factory applied grey primer/sealer to both faces which is highly recommended for environments where the product may take on moisture during a build process or in it's construction life. The top surface is white and the bottom surface is grey.

Type 002

Calibrated Magboard floor/ ceiling panel has been factory calibrated and all thickness' have a thickness tolerance of

+ - 0.3mm. This range can also be supplied square edge or with tongue and groove applied to two or four edges. This product range is suitable for application of fine thickness overlays such as vinyl flooring and thin carpet tiles.

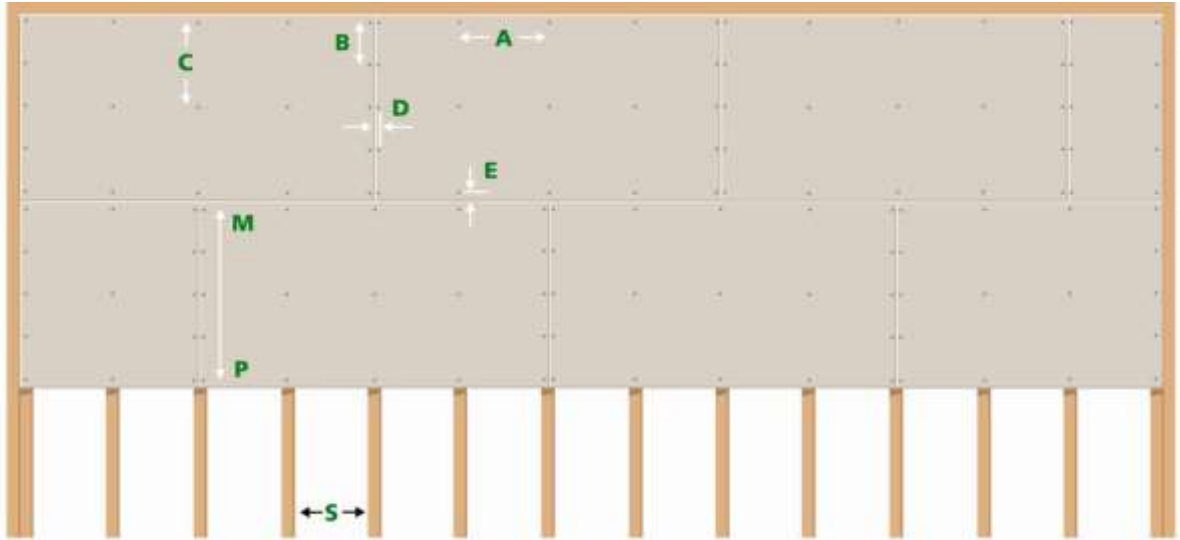
Type 003

Prime/Seal Magboard floor/ ceiling panel that has been factory calibrated and then has a factory applied primer/sealer to reduce uptake of moisture when used in damp or wet conditions, the thickness tolerance is

+ - 0.5mm. The top surface is white and the bottom surface is grey, the application of this primer/sealer can prevent up to 80% of moisture uptake. This range can also be supplied square edge or with tongue and groove applied to two or four edges. This primer/sealer is highly recommended for environments where the product may take on moisture during a build process or in it's construction life. The top surface is white and the bottom surface is grey.

Magboard Floor/ Ceiling Panel Systems

(CONTINUED)LAYING OF SYSTEM - TYPICAL LAYOUT
ALSO SHOWING CENTRES OF MECHANICAL FIXINGS



Fixing Centres

S = Support Centres

A = 400 or 600mm dependant on centres of support

B = 300mm

C = 400mm

D = 25mm

E = 50mm

ALL Tongue & Grooved edges to be bonded

ALL Tongue & Grooved or square edges should be bonded with moisture resistant & fire resistant adhesive (see technical specification on adhesives).

Important Note:

A 10mm perimeter gap should be allowed around the edge of the floor to wall junction.

Boards should not be installed with a moisture content over 12% , reading should be taken prior to laying of Magboard floor/ ceiling panel to ensure that this is the case.

Please read these installation instructions in conjunction with BS 8201:2011 Code of practice for installation of flooring of wood and wood based panels.

The following loading charts have been calculated using the physical data as listed, these are the performance requirements of the BSEN 634 part 2. Magboard floor / ceiling panel's actual performances against BSEN 634 part 2 can be considered as superior.

8mm MAGBOARD BENELUX - MAGBOARD FLOOR / CEILING PANEL

CEMENT PARTICLE BOARD

Uniformly distributed load (kN/m ²)							Concentrated load (kN on 50mm x 50mm square)						
Span (mm)	Single Span			Continuous			Span (mm)	Single Span			Continuous		
	Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection			Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection	
		Span/300	Span/500		Span/300	Span/500			Span/300	Span/500		Span/300	Span/500
300	2.0	1.8	1.1	2.6	-	2.1	300	0.1	-	-	0.1	-	-
400	1.1	0.8	0.5	1.4	-	0.9	400	0.1	-	-	0.1	-	-
500	0.7	0.4	0.2	0.9	0.7	0.4	500	0.1	-	0.1	0.1	-	-
600	0.4	0.2	0.1	0.6	0.4	0.3	600	0.1	-	0.1	0.1	-	-
700	0.3	0.1	0.1	0.4	0.3	0.2	700	0.1	-	0.05	0.1	-	-
800	0.2	0.1	0.1	0.3	0.2	0.1	800	0.1	-	0.04	0.1	-	-
900	0.1	0.1	0.04	0.2	0.1	0.1	900	0.1	-	0.04	0.1	-	-
1000	0.1	0.05	0.03	0.1	0.1	0.1	1000	0.1	0.1	0.03	0.1	-	-

10mm MAGBOARD BENELUX - MAGBOARD FLOOR / CEILING PANEL

CEMENT PARTICLE BOARD

Uniformly distributed load (kN/m ²)							Concentrated load (kN on 50mm x 50mm square)						
Span (mm)	Single Span			Continuous			Span (mm)	Single Span			Continuous		
	Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection			Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection	
		Span/300	Span/500		Span/300	Span/500			Span/300	Span/500		Span/300	Span/500
300	3.2	-	2.1	4.0	-	4.0	300	0.1	-	-	0.2	-	-
400	1.8	1.5	0.9	2.2	-	1.7	400	0.1	-	-	0.2	-	-
500	1.1	0.8	0.5	1.4	-	0.9	500	0.1	-	-	0.2	-	-
600	0.7	0.4	0.3	0.9	0.8	0.5	600	0.1	-	-	0.2	-	-
700	0.5	0.3	0.2	0.6	0.5	0.3	700	0.1	-	0.1-	0.2	-	-
800	0.3	0.2	0.1	0.5	0.4	0.2	800	0.1	-	-0.1	0.2	-	-
900	0.2	0.1	0.1	0.3	0.2	0.1	900	0.1	-	-0.1	0.1	-	-
1000	0.2	0.1	0.1	0.3	0.2	0.1	1000	0.1	-	-0.1	0.1	-	-

12mm MAGBOARD BENELUX - MAGBOARD FLOOR / CEILING PANEL

CEMENT PARTICLE BOARD

Uniformly distributed load (kN/m ²)							Concentrated load (kN on 50mm x 50mm square)						
Span (mm)	Single Span			Continuous			Span (mm)	Single Span			Continuous		
	Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection			Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection	
		Span/300	Span/500		Span/300	Span/500			Span/300	Span/500		Span/300	Span/500
300	4.7	-	3.7	5.9	-	-	300	0.2	-	-	0.3	-	-
400	2.6	-	1.6	3.2	-	2.9	400	0.2	-	-	0.3	-	-
500	1.6	1.3	0.8	2.0	-	1.5	500	0.2	-	-	0.3	-	-
600	1.1	0.8	0.5	1.4	-	0.9	600	0.1	-	-	0.1	-	-
700	0.7	0.5	0.3	1.0	0.9	0.5	700	0.1	-	-	0.2	-	-
800	0.5	0.3	0.2	0.7	0.6	0.4	800	0.1	-	0.1	0.2	-	-
900	0.4	0.2	0.1	0.5	0.4	0.3	900	0.1	-	0.1	0.2	-	-
1000	0.3	0.2	0.1	0.4	0.3	0.2	1000	0.1	-	0.1	0.2	-	-

**14mm MAGBOARD BENELUX -
MAGBOARD FLOOR / CEILING
PANEL**

CEMENT PARTICLE BOARD

Uniformly distributed load (kN/m ²)							Concentrated load (kN on 50mm x 50mm square)						
Span (mm)	Single Span			Continuous			Span (mm)	Single Span			Continuous		
	Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection			Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection	
		Span/300	Span/500		Span/300	Span/500			Span/300	Span/500		Span/300	Span/500
300	6.4	-	5.9	8.0	-	-	300	0.3	-	-	0.4	-	-
400	3.5	-	2.5	4.4	-	-	400	0.2	-	-	0.4	-	-
500	2.2	2.1	1.3	2.8	-	2.4	500	0.2	-	-	0.3	-	-
600	1.5	1.2	0.7	1.9	-	1.4	600	0.2	-	-	0.3	-	-
700	1.0	0.8	0.5	1.3	-	0.9	700	0.2	-	-	0.3	-	-
800	0.7	0.5	0.3	1.0	1.0	0.6	800	0.2	-	-	0.3	-	-
900	0.6	0.4	0.2	0.7	0.7	0.4	900	0.2	-	-	0.3	-	-
1000	0.4	0.3	0.2	0.6	0.5	0.3	1000	0.2	-	0.2	0.3	-	-

**16mm MAGBOARD BENELUX -
MAGBOARD FLOOR / CEILING
PANEL**

CEMENT PARTICLE BOARD

Uniformly distributed load (kN/m ²)							Concentrated load (kN on 50mm x 50mm square)						
Span (mm)	Single Span			Continuous			Span (mm)	Single Span			Continuous		
	Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection			Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection	
		Span/300	Span/500		Span/300	Span/500			Span/300	Span/500		Span/300	Span/500
300	8.3	-	-	10.5	-	-	300	0.3	-	-	0.5	-	-
400	4.6	-	3.7	5.8	-	-	400	0.3	-	-	0.5	-	-
500	2.9	-	1.9	3.6	-	3.6	500	0.3	-	-	0.4	-	-
600	1.9	1.8	1.1	2.5	-	2.1	600	0.3	-	-	0.4	-	-
700	1.4	1.1	0.7	1.8	-	1.3	700	0.3	-	-	0.4	-	-
800	1.0	0.8	0.5	1.3	-	0.9	800	0.2	-	-	0.4	-	-
900	0.8	0.5	0.3	1.0	-	0.6	900	0.2	-	-	0.4	-	-
1000	0.6	0.4	0.2	0.8	0.7	0.4	1000	0.2	-	-	0.4	-	-

**18mm MAGBOARD BENELUX -
MAGBOARD FLOOR / CEILING
PANEL**

CEMENT PARTICLE BOARD

Uniformly distributed load (kN/m ²)							Concentrated load (kN on 50mm x 50mm square)						
Span (mm)	Single Span			Continuous			Span (mm)	Single Span			Continuous		
	Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection			Load limited by stress	Load limited by deflection		Load limited by stress	Load limited by deflection	
		Span/300	Span/500		Span/300	Span/500			Span/300	Span/500		Span/300	Span/500
300	10.6	-	-	13.3	-	-	300	0.4	-	-	0.7	-	-
400	5.9	-	5.2	7.4	-	-	400	0.4	-	-	0.6	-	-
500	3.7	-	2.7	4.6	-	-	500	0.4	-	-	0.6	-	-
600	2.5	-	1.6	3.2	-	2.9	600	0.3	-	-	0.5	-	-
700	1.8	1.6	1.0	2.3	-	1.9	700	0.3	-	-	0.5	-	-
800	1.3	1.1	0.7	1.7	-	1.2	800	0.3	-	-	0.5	-	-
900	1.0	0.8	0.5	1.3	-	0.9	900	0.3	-	-	0.5	-	-
1000	0.8	0.6	0.3	1.0	-	0.6	1000	0.3	-	-	0.5	-	-

Magboard Floor / Ceiling

Although Magboard floor / ceiling panel has not generally been regarded as a ceiling material many prestigious contracts have been carried out using this material for a variety of different reasons, combining the properties of Magboard floor / ceiling panel to provide a high performance ceiling construction.

Class '0' fire resistance

Moisture resistance

Easily machined to produce profiles

Can be used in grid or demountable system

*** Acoustic performance ***

Wide range of surface finishes

***Flexibility in design ***

Moulded Panels

Magboard floor / ceiling panel can be machined to create a fielded effect or have mouldings in hard or soft wood applied to the surface.

Ceiling Grid

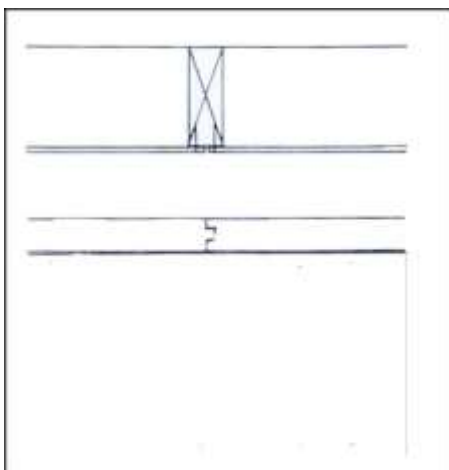
Magboard floor / ceiling panel can be supplied cut to size, bevel or square edged, and with a variety of surface treatments. Form emulsion, veneered, laminated etc.

Specific High Performance Systems

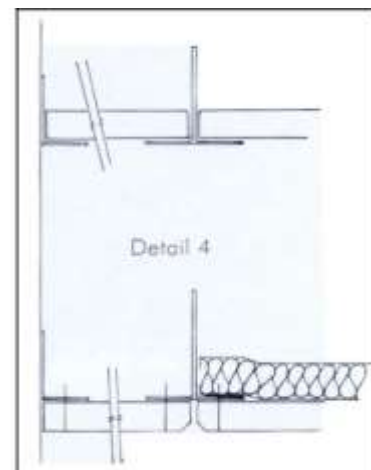
Magboard floor / ceiling panel ceiling systems are used where there is a requirement for a high performance against any of the following criteria: Fire-moisture/Humidity/-Acoustics-impact contamination. Magboard floor / ceiling panel is also available in standard sizes of 600 x 600mm or 1200 x 600mm. Available with square edge (for lay-in grid system) or bevelled edge (for face fixing) they offer a class '0' fire resistance with a class '1' spread of flame to BS 476 part 7: European classification to EN 13501-1: B1 (B-s1 d0 excluding floors), (Bfl-s1 floors). The density of Magboard floor / ceiling panel offers excellent airborne sound reduction (31 dB for a single tile of 10mm). The tiles can be supplied pre-decorated or with an ex-works smooth finish suitable for all types of site applied coatings. Being manufactured from Magboard floor / ceiling panel they are totally asbestos and toxic free, with the additional qualities of long term durability and maintenance free performance.

Typical Application Details

Detail 1



Detail



Surface Treatments To Magboard Floor / Ceiling

Decoration to Magboard floor / ceiling panel

Magboard floor / ceiling panel will receive most standard paint finishes and stains. Magboard floor / ceiling panel has a pH of 11-13 and therefore an alkali resistant primer may be required by some coatings - it is advisable to refer to the paint manufacturer in all instances. Remove any surface dust prior to decoration and ensure that if boards have been exposed to the elements that they have been allowed to dry out and acclimatise before being coated.

For surface treatments that are not vapour or moisture permeable, the reverse and all edges of the panel should also be treated in the same way. Uneven joints, screw holes or surface damage can be rectified by use of compatible filler.

Factory applied Primer/Sealer to Magboard floor / ceiling panel

Magboard floor / ceiling panel can be supplied with a factory applied primer/sealer that will resist up to 80% of possible moisture uptake. It can be applied to both unsanded and sanded material, compatibility of this finish to additional surface treatments should be referred to the finish-coating manufacturer before any application. This finish is standard for the range of flooring and is essential when used in conjunction with ceramic tile installations.

Primer/Sealer Specification

Composition – Acrylic based water reducible coating containing white or grey pigment and fillers.

Application - Suitable for in line application to cement board, both faces and all edges. It is applied by computer controlled pressure spray guns.

Properties - The cured film of the primer/sealer has excellent adhesion to the substrate and reduces the swelling and shrinkage of the panel by controlling any moisture uptake.

Extensive test have been carried out with various adhesive manufacturers but in all instances surface compatibility should be carried before any further application is made by either adhesive or paint.

Appearance - Opaque white or grey

Viscosity 30 – 35 sec. Din 4mm

cup Density - ca 1.33

Drying After coating panels run through an extractor zone so that moisture is taken form

the application to aid curing and level the surface. Panels then pass under infrared dry zones to harden the surface.

Storage - Product should always be stored away from direct sunlight and direct heat sources at temperatures preferably below 25°C.

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